

Eye Contour Cream

Ref: PS3-133

This light and elegant cream provides the delicate skin around your eyes with multiple benefits. **Meiyanol** reduces dark circles and eye bags. **Alistin P5** provides strong anti-aging and anti-oxidant properties. **Biosil EFA** provides the skin with essential fatty acids creating ageless effects for the skin. **Okinacea** effects collagen synthesis and restores skin volume. A very unique delivery system allows all active ingredients to penetrate effectively yet gradually into the skin.

INCI	Trade Name	Supplier	% W/W
Phase A			
D.I. Water	D.I. Water		Q.S.
Disodium EDTA	Protachem NA-2-P	Protameen	0.10
Glycerin	Glycerin 99.5%	Protameen	4.00
Xanthan Gum	Keltrol CG	CPKelco	0.30
Propylene Glycol	Propylene Glycol		3.00
Phase B			
Glyceryl Monostearate	Jeechem GMS-450	JEEN	0.75
Polyglyceryl-6 Isostearate	Plurol Isostearique	Gattefosse	0.40
PEG-100 Stearate	Protamate 4400-DPS	Protameen	0.40
Cetearyl Alcohol	Lipocol SC	Lipo	0.40
Cetyl Alcohol	Cetyl Alcohol NF	Protameen	0.40
Polysorbate 80	Tween 80	Unicema	0.40
Squalane	Botanessential Olivane	Botanigenics	2.00
Cyclopentasiloxane and Cyclohexasiloxane	Dow Corning 345 Fluid	Dow Corning	2.00
Dimethicone	Dow Corning 200 Fluid 50 cst.	Dow Corning	2.00
Phase C			
Sambucus nigra flower extract	Meiyanol	Biosil	1.50
Decarboxy Carnosine HCL	Alistin P5	Biosil	0.10
Linoleic Acid (and) Linolenic Acid (and) Tocopherol	Biosil EFA	Biosil	1.00
Water (and) Hydrolyzed Rice Bran protein (and) Caulerpa lentillifera extract	Okinacea	Biosil	1.00
PEG-8 Dimethicone	Biowax 754 Special	Biosil	0.50
Sodium Acrylate/Sodium Acryloyldimethyl Taurate Copolymer, Isohexadecane, Polysorbate 80	Simulgel EG	Seppic	2.00
Phenoxyethanol, Ethylhexylglycerin	Euxyl PE 9010	Schulke	1.00
Polyurethane-34	Baycusan C1000	Bayer	5.00
Fragrance	Peach fragrance EE17-21985	Premier	0.20

Procedure: Add water to the main beaker. Premix Xanthan Gum with Glycerin and Propylene Glycol; add it to the water with mixing. Heat to 70°C and mix until no lumps. Add Disodium EDTA with mixing. Combine ingredients of Phase B together. Mix and heat to 60-70°C until it is clear. Add Phase B into Phase A with mixing. Stop heating. Cool Batch to 40°C. Add ingredients of Phase C one by one with mixing.

Parameters: pH 5.85, Viscosity 51600 CPS S#6 @ 5RPM

Stability: Acceptable 8 weeks stability at 4C, RT 45C, and 3 F/T cycles

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